



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7304

Job Sheet 194350



Part No: 647.7304

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Cable Cutters System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/1/19

Job Tracking No:

Due Date: 5/24/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 647.7300 REV.D IPP REV:A 16.04.27 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.15 dwg rev.c DD
VERF:JLM IPP REV:C 17.12.07 AS PER DWG REV.D DD VERF:JFS

Ship Via:

order 15853

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/24/19	0.00	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs	5/24/19	0.00	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		



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Container No: S187002



Part: 647.7304

Job No: 194350

Serial No/Batch: S187002

Revision: D

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/2016 TC STC LoA RI

				QC 4 - 68	
130 Packaging 3-1 - Stock - B4B 1 pcs	5/24/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	5/24/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	5/24/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP 647.7304 135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7304 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2600-LW 579.	Washer, Camlock Retaining	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152651
26R16-1 579.	Camloc Receptacle	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5041065
26S8-11 579.	Camloc Stud	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5098207
647.7501 00000	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141452
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5122734
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5122734
MS21042L08	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5154102
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100793
647.1814 108	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5012454
647.1815 108	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5026917
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5143538
647.7701 114	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5178737
647.1818 110	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	EM130388-12
647.1810 108	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100807
647.0112 106	Strut Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5162314
647.7910 115	Angle Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5026032
647.7911 115	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101179
647.7912 115	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5101179
647.7913 115	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5134653
647.7914 114	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099326

647.7915 ¹¹⁵	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5020904
647.7916 ¹¹⁶	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100785
647.7917 ¹¹⁶	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F131356
647.7918 ^{122A}	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	503809
647.7819 ¹¹⁵	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5028020
647.7821 ^{122A}	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5034480
647.7822 ¹¹⁵	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5035905
647.1914 ¹¹⁶	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.1602 ¹⁰⁷	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161367
647.1811 ¹⁰⁸	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	FM130388
647.1812 ¹⁰⁸	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5104070
601.3011 ⁹⁵	P-Seal	1.4000 ft (1.4 ea)	110-Packaging 1 - Pick Kit	5006166
647.3201 ¹¹¹	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161697
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157417
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5134770
AN665-34R	Clevis	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5156964
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5142146
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149178
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5152488
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM126136
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5152641
NAS6603-12	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM136301
NAS6603-16	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5155974
MS21042L3	Nut	35 Ea (35 ea)	110-Packaging 1 - Pick Kit	5146712
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5158232
AN316C4R	Nut, Jam	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5152553
647.8510	Insert	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5114681
647.8511	Insert	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5114646
647.8512	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114700
MS21042L5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167653
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5044221
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5111086
MS27039-1-09	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5133288
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5157310
MS27039-1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5148666
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162000
MS27039-1-15	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119220
MS27039-1-16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157063-2
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM127831-4
MS24694-S54	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5152667
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5049458
CCR264SS-3-03	Cherry Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5049729x14 580315x10
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135470
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5152646
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5152518
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5174161
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5143717
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5134756
CR3213-5-3	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5158087
CR3213-5-4	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5066948
CR3522-4-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5112367
CR3522-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5080638
CR3212-5-6	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F124259
NAS1149FN832P	Washer	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5134702
NAS1149F0332P	Washer	89 Ea (89 ea)	110-Packaging 1 - Pick Kit	5150462
NAS1149C0432R	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5155658
NAS1149F0532P	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	F18057-4
601.2375	Washer	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	F162289
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5179652
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5164007
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140437
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5140436
647.7823	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108183
647.2114	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5045154
647.1404	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125377
MS27039-08-19	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5115625
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134757
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5133287
CR3523-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5049827
647.1702 ³³	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5042018
LN9025-0820K ²⁰⁴	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5147276
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5099338
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133297

DAS
40
9-89

LG50
LG50

5185378

MS27039-1-18
601.3902Screw
Eye Bolt2 Ea (2 ea)
2 pcs (2 ea)110-Packaging 1 - Pick Kit
110-Packaging 1 - Pick KitF124326
2026005X1 5114848X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	2600-LW	2	164	0
	26R16-1	2	42	0
	26S8-11	2	54	0
	600.0990	1	21	0
	600.0991	1	21	0
	600.1012	1	22	0
	601.2045	1	24	0
	601.2375	3	58	0
	601.2999	3	12	0
	601.3011	1	122	0
	601.3902	2	34	0
	647.0112	4	71	0
	647.1404	1	5	0
	647.1601	1	13	0
	647.1602	1	1	0
	647.1610	1	38	0
	647.1702	2	5	0
	647.1810	1	39	0
	647.1811	2	56	0
	647.1812	13	64	0
	647.1814	1	42	0
	647.1815	1	30	0
	647.1818	1	52	0
	647.1913	1	41	0
	647.1914	1	37	0
	647.1915	1	36	0
	647.2114	1	13	0
	647.3201	1	4	0
	647.7501	1	3	0
	647.7701	2	2	0
	647.7702	2	8	0
	647.7819	1	43	0
	647.7821	1	14	0
	647.7822	1	9	0
	647.7823	1	42	0
	647.7910	2	57	0
	647.7911	2	47	0
	647.7912	4	154	0
	647.7913	2	8	0
	647.7914	1	38	0
	647.7915	1	37	0
	647.7916	2	45	0
	647.7917	1	45	0
	647.7918	1	29	0
	647.8510	20	84	0
	647.8511	4	85	0
	647.8512	2	47	0
	93635A212	4	58	0
	AN3-11A	4	323	0
	AN3-4A	2	668	0
	AN316C4R	4	34	0
	AN44-12A	2	18	0
	AN4C7A	4	155	0
	AN4CH6A	1	56	0
	AN665-34R	4	50	0
	CCR264SS-3-03	24	272	0
	CCR274SS-3-03	4	199	0
	CR3212-5-6	2	83	0
	CR3213-4-2	4	190	0
	CR3213-4-3	24	257	0
	CR3213-4-4	16	114	0
	CR3213-4-5	8	320	0
	CR3213-4-6	17	187	0
	CR3213-5-3	16	159	0
	CR3213-5-4	12	125	0
	CR3522-4-3	8	157	0
	CR3522-5-3	8	64	0
	CR3523-4-3	4	100	0
	CR3523-4-4	24	90	0
	CR3523-5-3	8	39	0
	LN9025-0820K	8	87	0
	LN9037-08018	8	82	0
	MS21042L08	10	932	0
	MS21042L3	35	3,281	0
	MS21042L4	4	3,469	0
	MS21042L5	4	748	0
	MS21047-3	12	425	0
	MS21266-2N	1	25	0
	MS24694-S54	5	123	0

MS27039-08-07	1	250	0
MS27039-08-13	4	434	0
MS27039-08-19	5	591	0
MS27039-1-07	3	109	0
MS27039-1-09	12	360	0
MS27039-1-10	6	381	0
MS27039-1-12	2	216	0
MS27039-1-14	4	107	0
MS27039-1-15	1	332	0
MS27039-1-16	4	1,132	0
MS27039-1-17	2	40	0
MS27039-1-18	2	1,133	0
NAS1149C0432R	12	1,616	0
NAS1149F0332P	89	5,167	0
NAS1149F0532P	4	1,452	0
NAS1149FN832P	25	2,343	0
NAS6603-12	4	35	0
NAS6603-16	4	50	0

Part Specifications

Specifications could not be found.

Plex 5/1/19 8:38 AM Dart.Renwick.Jennifer

DATE	APPROVED
	N/C

02/16/11	P. BRAVO
03/09/15	P. BRAVO

11/01/16	P. BRAVO
11/27/17	P. BRAVO

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